

Travelling Merchant: _____

DATASHEET

Standard: DP7X26000008

Plot			The Label
Drew	Audited	Approved	Stamp, please! Thanks!
Date: 2017.05.23			

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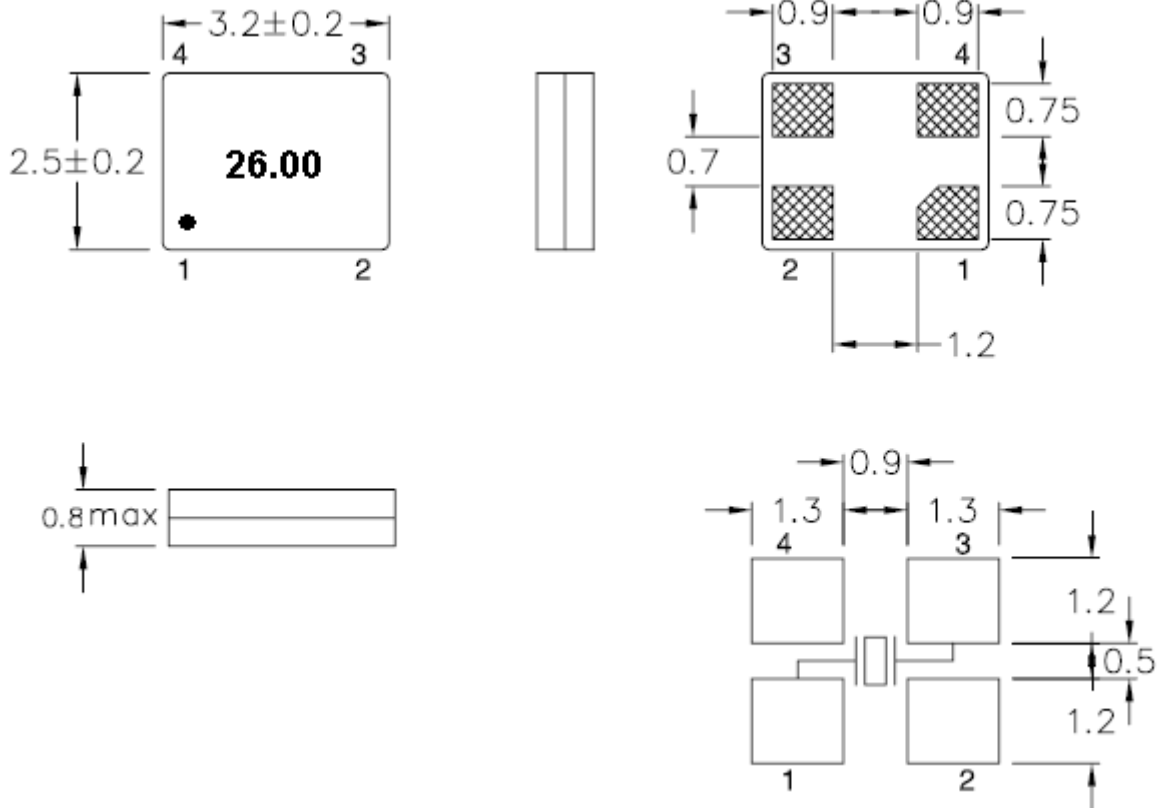


1、 Electrical Parameters

MODEL: DP7X2600008							
No.	Parameters	SYM.	Electrical Spec.				Notes
			Min.	Typ.	Max.	Units	
1	Nominal Frequency	FL	26.00			MHz	
2	Oscillation Mode	-	Fundamental			-	
3	Load Capacitance	CL	7			pF	
4	Frequency Tolerance	-	-20		+20	ppm	
5	Frequency Stability	-	-30		+30	ppm	
6	Operating Temperature	-	-20	~	+70	°C	
7	Aging	-	-5		+5	ppm	1st Year
8	Drive Level	DL	-		100	uW	
9	Shunt Capacitance C0	C0			5	pF	
10	Resonance Resistance	-		-	35	Ω	
11	Insulation Resistance	IR	500			MΩ	
12	Storage Temperature Range	-	-40	~	+85	°C	

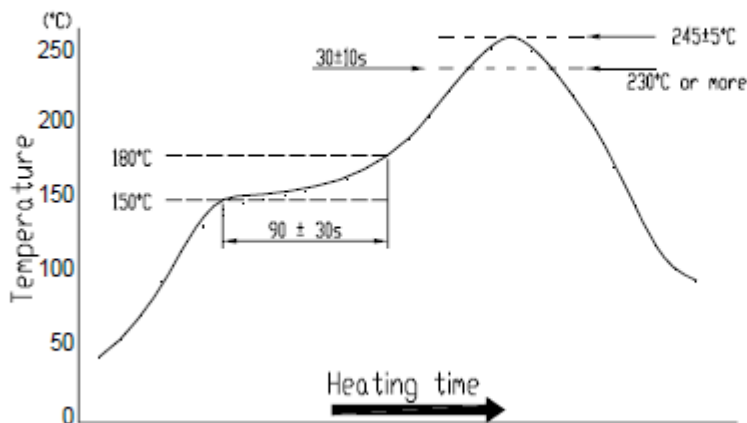


2、 Mechanical Structure(mm)



3、 Recommended Reflow soldering condition (SMD)

Peak: $245 \pm 5^\circ\text{C}$ Soldering zone: 230°C or more, $30 \pm 10\text{s}$. Pre-heating zone 1: $150 \sim 180^\circ\text{C}$, $90 \pm 30\text{s}$



Temperature profile for reflow soldering



4 、 Reliability Specifications

NO.	PROCESS	SPECIFICATION	TEST METHOD
4.1	Temperature Cycle (GB/T 2423.22-2002, Method Nb)	Frequency change after test $\leq \pm 5$ ppm. Resonance resistance change after test ≤ 10 ohms.	10 cycles from -40°C to 85°C . Measurement taken after DUT being left at room temperature for 24 ± 2 hours.
4.2	Low Temperature Storage (GB/T 2423.1-2001, Method Aa)	Frequency change after test $\leq \pm 5$ ppm. Resonance resistance change after test ≤ 10 ohms.	Spending 72 hrs at $-40^{\circ}\text{C} \pm 3^{\circ}\text{C}$ constant temperature. Measurement taken after DUT being left at room temperature for 24 ± 2 hours.
4.3	High Temperature Storage (GB/T 2423.2-2001, Method Ba)	Frequency change after test $\leq \pm 5$ ppm. Resonance resistance change after test ≤ 10 ohms.	Spending 72 hrs at $85^{\circ}\text{C} \pm 3^{\circ}\text{C}$ constant temperature. Measurement taken after DUT being left at room temperature for 24 ± 2 hours.
4.4	Humidity (GB/T 2423.3-2006, Method Cab)	Frequency change after test $\leq \pm 5$ ppm. Resonance resistance change after test ≤ 10 ohms.	Spending 96 hrs at $40^{\circ}\text{C} \pm 3^{\circ}\text{C}$, with 93 %R.H. Then keep the DUT in dry oven at $40 \pm 5^{\circ}\text{C}$ for 24 hour. Measurement taken after DUT being left at room temperature for 1 to 2 hours.
4.5	Vibration (GB/T 2423.10-1995, Method Fc)	Frequency change after test $\leq \pm 5$ ppm. Resonance resistance change after test ≤ 10 ohms.	Apply 0.75mm vibration at sweep frequency 10~500 Hz, 10 cycles in each direction of 3 axis. Measurement taken after 1 hour.
4.6	Shock (GB/T 2423.5-1995, Method Ea)	Frequency change after test $\leq \pm 5$ ppm. Resonance resistance change after test ≤ 10 ohms. and exhibit no visible damage.	Peak 1000m/s ² , normal width 6ms half sine wave form, 3.7m/s, 3 perpendicular axis of samples, 3 cycles / direction, total 18 cycles. Measurement taken after 1 hour.
4.7	Drop (GB/T 2423.8-1995, Method Ed)	Frequency change after test $\leq \pm 5$ ppm. Resonance resistance change after test ≤ 10 ohms. and exhibit no visible damage.	Free drop to the steel plate with thickness of 3 mm from 1.00 m heights for 3 times.
4.8	Solderability (IEC60068-2-58, Test Td:)	Terminals shall be covered more than 95% with solder.	Passed through the re-flow oven under the following condition. Preheat 150 to 180°C for 60 to 120sec, and soldering time for $20\text{s} \pm 5\text{s}$ at 235°C , peak soldering time for $10\text{s} \pm 1\text{s}$ between 240 and 250°C . There is no need to do functional test. 8-12X magnifier.
4.9	Terminal Strength (JIS-C-6429 Method 1 & 2)	No visible damage	Mount on a glass-epoxy board (100x50x1.6mm), then bend to 2mm displacement (velocity 1mm/sec) and keep for 5 seconds. or pulling force 10N for at least 60 seconds.
4.10	Resistance to solvent (GB/T	Mark in focus	Immersion in cleaning solvent for 5 ± 0.5 min.
4.11	Resistance to Soldering Heat (IEC60068-2-58, Test Td: Table 4)	Frequency change after test $\leq \pm 5$ ppm. Resonance resistance change after test ≤ 10 ohms.	Passed through the re-flow oven under the following condition. Preheat 150 to 180°C for 60 to 120sec, and soldering time for 60s max at 235°C , peak soldering time for 20s max at 265°C max. Measurement taken after DUT being left at room temperature for at least 2 hours.



5、 Package: Tape & Reel (mm)

